



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3957-044
Job Sheet 187950



Part No: D3957-044

Job Qty: 3 pcs

Part Name: Hinge Assembly, Door RH Lower



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 12/24/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: URF 18-738 DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	HAAS 4 Axis	3 pcs	12/24/18		0.50	1.25	HAAS - 1		JL 19-01-08
							HAAS - 2		
							HAAS - 3		
							HAAS - 4		
110	QC 2	3 pcs	12/24/18		0.00	0.00	QC 2 - 1		JL 19-01-08
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		



Container No: S140919



Part: D3957-044

Job No: 187950

Serial No/Batch: S140919

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/08/19

120	QC 8	3 pcs	12/24/18	0.00 0.00	QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	D.A 19-01-09
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
130	Powdercoat - 1 White Gl(A)- B4B	3 pcs	12/24/18	0.00 0.20	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	BR 19-01-10
					Powdercoat - 4 - B4B	
140	QC 3	3 pcs	12/24/18	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 26	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 38	
					QC 3 - 41	
					QC 3 - 51	DAS
					QC 3 - 58	58
					QC 3 - 59	9-89
					QC 3 - 6	
					QC 3 - 68	
					QC 3 - 9	DAS
150	Small Fab - 2 - B4B	3 pcs	12/24/18	0.00 0.60	Small Fab - 1 - B4B	58
					Small Fab - 2 - B4B	9-89
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
160	QC 5	3 pcs	12/24/18	0.00 0.00	Small Fab - 7 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS 21
180 QC 21 - SA	3 pcs	12/24/18	0.00 0.00	QC 21 - SA - 21	9-09 JAN 16 2019
				QC 21 - SA - 70	

Part Op 100 - 1- Cut blank at 3.200" long. 2-Machine per folio FA839 DWG D3957-4 REV: _____ FOLIO REV: _____ 3-
 Descriptions: Deburr and break all sharp edges.
 130 - ***MASK HOLES PRIOR TO POWDER COAT AS PER DWG NOTE 8*** START TIME: 11:00 OVEN
 TEMPERATURE: 120 FINISH TIME: 11:30 M139451.
 150 - 1-Install Helicoil in D3957-4 as per dwg. 2-Install Rod end and Nut Loosely

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3518-3	Ball Joint End	3 pcs (1 ea)	100-HAAS 4 Axis	5138939
M17-4-H900-B0.750X3.500	17-4 SS H900 Bar 0.750" X 03.500"	.8010 ft (.267 ea)	100-HAAS 4 Axis	5140054
MS124818	Helicoil	3 pcs (1 ea)	100-HAAS 4 Axis	PM126533
NAS509-6	Nut	3 Ea (1 ea)	100-HAAS 4 Axis	5139855

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-HAAS 4 Axis	D3518-3	3	21	0
	M17-4-H900-B0.750X3.500	1	0	0
	MS124818	3	31	0
	NAS509-6	3	22	0

Part Specifications

Specifications could not be found.



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